DEPARTMENT No. 54 August 23, 1923

# LIST OF PARTS COMPLETE



FOR

Machines Nos. 106-4 and 106-104

THE SINGER MANUFACTURING COMPANY

### LIST OF PARTS COMPLETE

FOR

## MACHINE No. 106-4

## FOUR NEEDLES, FOUR LOOPERS. BALANCE WHEEL (DOUBLE GROOVE) DIAMETER OF BELT GROOVE 2 INCHES

*5720	1	Arm,	upper	and	lower	v (biles)	with 57202		
5720	2	"	Oil Tu	ibe, f	or oilin	ig 64267			
5600	3	"					oiling 38458		
29599	9	"	" "						
5720	4	**	Rock	Shaft					
1214	7	"	"	"	Back	Bearing	Oil Pad (fel	t)	
6425	3	"	"	"	Collar	with t	wo 624c		
624	4c	"	"	"	"	Set Sc	rew		
57439	9	"	"	"	Crank	(back)	with four 16	8c	
- 168	8c	"	"	"	"	"	Set Screw		
38413	2	**	"	"	"	(front)	with 443c		
211	7	"	"	"	"	"	Pin		
443	3с	"	"	"	"	"	Set Screw		
1815	4	"	"	"	Front	Bearing	g Oil Pad (fel	lt)	
5720	7	"	Rotar	y Sha	ft with	57824			
5778	1	"	"	"	Bus	hing (in	ntermediate)	with 4	9093
			an	d 648	805				
4909	3	Arm	Rota	ry S	haft B	ushing	(intermediat	e) Oil	Pad
			(b	raide	d cotto	on) long			
6480	5	Arm	Rota	ry Sl	naft B	ushing	(intermediat	e) Oil	Pad
							t		
833	2c	Arm	Rotar	y Sha	ft Bus	hing (in	termediate)	Set Scr	ew
6100	5	"	"	"	Coll	ar with	two 454c		
45	4c	"	"		"	Set S	Screw		
57785	2	- 66	"	"	Flar	nged Bu	shing (back)	with 4	9093
			an	d 648	305				
4909	3	Arm	Rotar	ry Sh	aft Fl	anged !	Bushing (bac	ek) Oil	Pad
			(b	raide	d cotto	on) long			
6480	5	Arm	Rotar	ry Sh	aft Fl	anged :	Bushing (bad	ek) Oil	Pad
			(b	raide	d cotte	on) shor	rt		
15	9F	Arm					shing (back)		
4620	0	"	"		Inte	ermedia	te Bearing O	il Pad (	felt).

57824		Rotary				
144p	"	"	"	Screw		
23933	-					
286p	. "					
61006	Balan	ce Whe	eel (do	uble, be	lt groov	e) 2 in. diam., with
		two	430c.			
430c	Balan	ce Whe	el Set	Screw		
57211	Cloth	Plate (	small)	with tw	o 57404	
57212	"	"	"			
57404	"	"	"			
691F	"	"	"			
57213	"	"	"			
57214	Cloth	Plate	(small)			mplete, Nos. 57213,
0,211	Cioun				0 ,	
57215	Cloth					ring
7251	"	"	"	"		" Screw
57216	"	"	"	" (8	mall)	
57217	Cloth	Plate	(small)			omplete, Nos. 57216,
0,21,	Cioni					5ј
57218	Cloth					oring (left)
665 <sub>J</sub>	"	"	"	"	"	" Screw
57219	"	**	"	"	"	" (right)
665J	"	"	"	"	"	" Screw
57435	Cloth	Plate	(small	comple	ete for 5	7273, 57523, 57527,
		575	49, 57	791 and	57817,	Nos. 57211, 57214
57220		575 and	49, 57 57217	791 and	57817,	Nos. 57211, 57214
57220 57343		575 and Plate	49, 57 57217 (small)	791 and 57435 v	1 57817, with four	Nos. 57211, 57214
57220 57343 1011F	Cloth	575 and Plate	49, 57 57217 (small)	791 and 57435 v	1 57817, with four	Nos. 57211, 57214
57343	Cloth	575 and Plate	49, 57 57217 (small) (large)	791 and 57435 v	1 57817, with four left)	Nos. 57211, 57214 . 57212
57343 1011F 898F	Cloth "	575 and Plate	49, 57 57217 (small) (large)	791 and 57435 v	t 57817, with four left)	Nos. 57211, 57214
57343 1011F	Cloth " " "	575 and Plate " "	49, 57 57217 (small) (large)	791 and 57435 v Screw ( " ( Slide	vith four	Nos. 57211, 57214
57343 1011F 898F 57344	Cloth " " "	575 and Plate " " " Plate	49, 57 57217 (small) (large) ""	791 and 57435 v Screw ( " ( Slide) Slide	l 57817, with four left) right)	Nos. 57211, 57214
57343 1011F 898F 57344	Cloth " " " Cloth	575 and Plate " " " " Plate 526	49, 57 1 57217 (small) (large) " " (large 83 and	791 and 57435 v Screw ( " ( Slide) Slide I four 72	l 57817, with four left) right) complet	Nos. 57211, 57214 : 57212
57343 1011F 898F 57344 57345	Cloth " " " Cloth	575 and Plate " " " " Plate 526	49, 57 1 57217 (small) (large) " " (large 83 and	791 and 57435 v Screw ( " ( Slide) Slide I four 72	vith four- left)right) complet	Nos. 57211, 57214 : 57212
57343 1011F 898F 57344 57345 52683	Cloth " " Cloth Cloth "	575- and Plate " " " Plate 526 Plate	49, 57 1 57217 (small) (large) " " (large 83 and (large)	791 and 57435 v Screw ( " ( Slide) Slide I four 72 Slide Sp	vith four- left)right) complet	Nos. 57211, 57214 57212
57343 1011F 898F 57344 57345 52683 57334	Cloth " " Cloth Cloth "	575 and Plate " " " Plate 526 Plate "	49, 57 57217 (small) (large) " " (large) 83 and (large)	791 and 57435 v Serew ( " ( Slide) Slide I four 72 Slide Sp "	vith four left) right) complet 25j pring Br.	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket.  " Screw
57343 1011F 898F 57344 57345 52683 57334 193D	Cloth " " Cloth Cloth " "	575 and Plate " " " " " Plate 526 Plate " " "	49, 57 57217 (small) (large) "" (large 83 and (large)	791 and	vith four complet complet spring reference ref	Nos. 57211, 57214  57212  e, Nos. 57344, two
57343 1011F 898F 57344 57345 52683 57334 193D 725J	Cloth " " Cloth Cloth " " " "	575 and Plate " " " " " " " Plate 526 Plate " " " " " " " eacl	49, 57 57217 (small) (large) "" (large) 83 and (large) ""	791 and	vith four left) complet 25j pring Br. " Set t Bracke	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  "Screw  t with 29627 and two
57343 1011F 898F 57344 57345 52683 57334 193D 725J	Cloth " " Cloth Cloth " " " "	575 and Plate " " " " " " " Plate 526 Plate " " " " " " " eacl	49, 57 57217 (small) (large) "" (large) 83 and (large) ""	791 and	vith four left) complet 25j pring Br. " Set t Bracke	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  "Screw  twith 29627 and two  Adjusting Screw  Adjusting Screw
57343 1011F 898F 57344 57345 52683 57334 193D 725J 57346	Cloth " " Cloth " Cloth " " Cloth " Cloth	575 and Plate " " " " " " " Plate 526 Plate " " " " " " " eacl	49, 57 57217 (small) (large) "" (large) 83 and (large) ""	791 and	vith four left) complet 25j pring Br. " Set t Bracke	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  "Screw  t with 29627 and two
57343 1011F 898F 57344 57345 52683 57334 193D 725J 57346	Cloth " " Cloth " Cloth " " Cloth " Cloth	575 and Plate " " " " " " Plate 526 Plate " " " eacl	49, 57 57217 (small) (large) "" (large) 83 and (large) "" "" h 430d (large)	791 and	vith four left) complet 25j pring Br. " Set Bracke 20e	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  "Screw  twith 29627 and two  Adjusting Screw  Adjusting Screw
57343 1011F 898F 57344 57345 52683 57334 193D 725J 57346 430c 1520E	Cloth " " Cloth " " Cloth " " Cloth " "	575 and Plate " " " " " " Plate 526 Plate " " " " eacl Plate (" " "	49, 57 57217 (small) (large) "" (large) 83 and (large) "" "" "" ""	791 and	vith four left) complet 25j pring Br. " Selt Bracke 20E " " " "	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  "Screw  t with 29627 and two  t Adjusting Screw  "Nut  Dowel Pin  Screw
57343 1011r 898r 57344 57345 52683 57334 193D 725J 57346 430c 1520g 29627	Cloth " " Cloth " " Cloth " " Cloth " "	575 and Plate " " " " " " Plate 526 Plate " " " " eacl Plate (" " " " " " " " " " " " " " " " " " "	49, 57 57217 (small) (large) "" (large) 83 and (large) "" "" "" ""	791 and	vith four left) complet 25j pring Br. " Selt Bracke 20E " " " "	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  " Screw  twith 29627 and two  t Adjusting Screw  " Nut  Dowel Pin
57343 1011r 898r 57344 57345 52683 57334 193p 725j 57346 430c 1520g 29627 134p	Cloth " " Cloth " " Cloth " " Cloth " "	575 and Plate " " " " " " Plate 526 Plate " " " " eacl Plate (" " " " " " " " " " " " " " " " " " "	49, 57 57217 (small) (large) "" (large) 83 and (large) "" "" "" "" (large)	791 and	vith four complet 25j  pring  " Script Bracke 20e  Bracke  collete for	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  "Screw  t with 29627 and two  t Adjusting Screw  "Nut  Dowel Pin  Screw
57343 1011r 898r 57344 57345 52683 57334 193p 725j 57346 430c 1520g 29627 134p	Cloth " " Cloth " " Cloth " " Cloth " "	575 and Plate " " " " " Plate 526 Plate " " " " " eacl Plate (" " " " " " " " " " " " " " " " " " "	49, 57 157217 (small) (large) " " (large) " " (large) " " " " " " " " " " (large) " " " " " (large) " " " " " " " " " " " " " " " " " " "	791 and	1 57817,	Nos. 57211, 57214  57212  e, Nos. 57344, two  acket  " Screw  t with 29627 and two  t Adjusting Screw  " Nut  Dowel Pin  Screw  57356, 57546 and
57343 1011r 898r 57344 57345 52683 57334 193p 725j 57346 430c 1520g 29627 134p	Cloth " " Cloth " " Cloth " " Cloth " Cloth " Cloth " Cloth	575 and Plate " " " " " Plate 526 Plate " " " " " eacl Plate (" " " " " Plate 577 four four four four four four four four	49, 57 157217 (small) (large) " " (large) " " (large) " " " th 4300 (large) " " " (large) " " " th 4307 (large) " " " " " " " " " " " " " " " " " " "	791 and 57435 v Screw ( " ( Slide) Slide Sp " " Support and 15 Support " " " " e) compose 573	vith four complet 25j pring " Scrift Bracke 20e Bracke " slette for 43, 573	Nos. 57211, 57214  2. 57212  2. ce, Nos. 57344, two  2. acket  2. " Screw  2. twith 29627 and two  2. t Adjusting Screw  2. " Nut  2. Dowel Pin  3. Screw  57356, 57546 and  45, two 57334 and

		Plate (large) Adjusting Screw Lock Nut
57404	"	" " Oil Tube
57332	"	" " Slide
57333	Cloth	Plate (large) Slide complete, Nos. 57332, two
		52683 and four 725J
52683	Cloth	Plate (large) Slide Spring (left)
52683	"	" " (right)
57334	"	" " " Bracket
193р	"	" " " Screw
725л	"	" " " Serew
57335	Cloth	Plate (large) complete for 57273, 57523, 57527,
0.000	0.00	57549, 57791 and 57817, Nos. 1178E, 1662c,
		57331, 57333, two 57334 and four 193p
898F	Cloth	Plate (large) Screw (large)
1011F	"	" " (small)
64267	Crank	Connecting Rod with 46223, 57222 and two
		each 896E and 1057E
50069c	Crank	Connecting Rod Ball Screw Stud (upper)
1516E	"	" " " " Nut
64268	"	" " " " Washer
*57222	"	" Cap (lower)
896E	"	" " " Screw
*46223	"	" " (upper)
1057E	"	" " " Screw
57288	66	" Oil Case with 57290, 57291 and
		011 01100 11101 01200, 01202 11110
		four each 197p and 448c
57290	Crank	
57290 57291	Crank	four each 197p and 448c
300		four each 197p and 448c
57291	"	four each 197D and 448c
57291 197p	"	four each 197p and 448c  Connecting Rod Oil Case Cap  " " " Packing (felt)  " " " Screw
57291 197¤ 448¢	"	four each 197D and 448c  Connecting Rod Oil Case Cap  " " " Packing (felt)  " " " Screw  " " Set Screw
57291 1975 448c 57223	" " " Face I	four each 197D and 448c  Connecting Rod Oil Case Cap  " " " Packing (felt)  " " " Screw  " " Set Screw
57291 1970 448c 57223 57367	" " Face I	four each 197D and 448c  Connecting Rod Oil Case Cap  " " " Packing (felt)  " " " Screw  " " Set Screw  Plate  " for 57380
57291 197D 448c 57223 57367 46111	" " " Face I " "	four each 197D and 448c.  Connecting Rod Oil Case Cap.  """ Packing (felt)  """ Screw  """ Set Screw  Plate  " for 57380  " Pin
57291 1970 448c 57223 57367 46111 2860	Face I  Feed I	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Serew.  """ Set Screw  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.
57291 197D 448c 57223 57367 46111 286D 57224	Face F	four each 197D and 448c.  Connecting Rod Oil Case Cap.  """ Packing (felt)  """ Screw  """ Set Screw  Plate  " for 57380  " Pin  " Thumb Screw  Bar with two 457c
57291 197D 448c 57223 57367 46111 286D 57224 57225	" " Face I " " Feed I " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  ""Set Screw.  Dog.
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c	" " " " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  ""Set Screw.  Dog.  """
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c 57226 57348 57522	" " " " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  ""Set Screw.  Dog.  """
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c 57226 57348 57522 57526	Face I  " " Feed I  " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  "Set Screw.  Dog.  """  """
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c 57226 57348 57522	" " " " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  "Set Screw.  Dog.  """  """
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c 57226 57348 57522 57526	" " " " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  ""Set Screw.  Dog.  """  """  """  """  """  """  """
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c 57226 57348 57522 57526 57543 57547 57777	" " " " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """" Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  """ Set Screw.  Dog.  """  """  """  """  """  """  """
57291 1970 448c 57223 57367 46111 2860 57224 57225 457c 57226 57348 57522 57526 57543 57547	" " " " " " " " " " " " " " " " " " "	four each 197D and 448C.  Connecting Rod Oil Case Cap.  """" Packing (felt).  """" Screw.  """ Set Screw.  Plate.  "for 57380.  "Pin.  "Thumb Screw.  Bar with two 457C.  "Hinge Pin.  ""Set Screw.  Dog.  """  """  """  """  """  """  """

57293	Feed	Dog Packing .0	05 in. thick
57294	"		12 in. thick
57321	"	.00	21 in, thick
1255F	"	" Screw	
*57227	"	Eccentric	
*23729	"	" Body	
443c	"		Set Screw
61171	"	" Press	ure Spring
21332	- "	- " "	" Cap
934ј	"	" "	" " Screw
203p	"	" Set S	crew
7071	" "	и и	" Washer
57228	Feed	Eccentric (adju	stable) complete, Nos. 203p, 934j,
0.110		The state of the s	, 21332, 23729, 57227, 61171 and
			, 22002, 20120, 01211, 0221
57229	Food		ection
57230	r eed		ic with two 624c
57231	"	" "	Connection
624c	"		Set Screw.
1103c	"	Domilating Con	
57232	"	0	with four 624c
	"	Kocking Frame	
57233	"	" "	Bar
624c	"	" "	
57234	"		Hinge Pin
57235	"	" "	Dusting
449c	"		bet berew
624c			Bet Belew
57441	Loop		for heavy work
57339			e) for two or more consecutive
****	-		in
57237	Loop	er Carrier with	four 50370f
57349			
157p	"	Berew	
57238	"		h two 889c
57239	"	" Co	nnection
57240		"	On Pad (left)
924E	"		Buop Berew
889c	"	Det	Screw
57241	"		vith two 624c
57242		" "	Bar
624c	"		bet belew
57243		" "	Hinge Pin with 860E
860E		" "	ring Screw
446c	"	" "	Bet Belew (left)
446c			(Hght)
50370F		Set Screw	
57244	Need	le Bar (hollow)	with 57372
61212		***	With 5/5/2

*57431	Needle	e Bar	57244 v	vith 575	248	
57696	"	"	"	" 576	697	
57660	"	"	61212 v			
38456	"		Bushin		*	
1133E	"	"	"	"		Screw
57245	"	"	"	(uppe		
61042	"	"	"	(appe		57578
1133E	"	"	"	"		Screw
57372	"	"	Collor	with 72		
735F	"	"				
38458	"		K			
57246	"	"	Connec	ting Li	IIK	
	"	"	"		11111	ge Stud
1520E	"	"	"			Nut
57247	"	"				1 209F and two 391D
57373			"			two 391p, for 57380.
391p	"	"	"	"	' Clai	mping Screw
57248	"					
57350	"	"	"	"	"	
57661	"	"	"	" 90	04F	
57697	"	"	"	" 62	20F	
*57375	"	"	Hold			
1190p	"	"	"			
57662	Needle	Clan	nn com			30, Nos. 57375, 57661
					01 0100	
		and	three			
57440	Mar II.			1190р.		
57449		Clan	np Guid	1190b. le for 57	7662	
57450	"	Clan	np Guid "	1190b. le for 57 Brack	7662 ket (lef	t)
57450 158p	"	Clam "	np Guid "	1190p. le for 57 Brack	7662 ket (lef	t)Screw
57450 158p 57450	"	Clam " " "	np Guid " "	1190D. le for 57 Brack	7662 ket (lef	Screw.
57450 158b 57450 158b	" "	Clam	np Guid " " "	1190b. le for 57 Brack "	7662 ket (lef " (rig	Screw.
57450 158D 57450 158D 57379	"	Clam	np Guid " " " "	1190b. le for 57 Brael " "	7662 ket (lef " (rig	Screw.
57450 1580 57450 1580 57379 11930	" " "	Clam	np Guid	1190b. le for 57 Brack "	7662 ket (lef " (rig	Screw.
57450 158D 57450 158D 57379	" " " " " " " "	Clam " " " " " " " " "	np Guid " " " "	1190b. le for 5 Brack ""	7662 ket (lef " (rig Ho	Screw.
57450 1580 57450 1580 57379 11930	" " " " " " " " "	Clam  "  "  "  "  "  "  "  "  "  "  "  "  "	np Guid "" "" "" "" "" Supp	1190b. le for 5. Bracl Screw	7662 ket (lef " (rig Ho V	Screw (ht) Screw (ht) Screw Screw  Screw
57450 158p 57450 158p 57379 1193p 914p	" " " " " " " " " " " "	Clam  "  "  "  "  "  "  "  "  "  "  "  "  "	ap Guid " " " " " " " " Supp	1190b. le for 5. Bracl Screw	7662 ket (lef " (rig Ho V	Screw. (ht).  Screw. (ht).  Screw. Ider.  Screw.
57450 158D 57450 158D 57379 1193D 914D 57380	" " " " " " " " "	Clam  "  "  "  "  "  "  "  "  "  "  "  "  "	np Guid "" "" "" "" "" Supp	1190b. le for 5. Bracl Screw	7662	Screw (ht) Screw (ht) Screw Screw  Screw
57450 158b 57450 158b 57379 1193b 914b 57380 50365b	" " " " " " " " " " " "	Clam  "  "  "  "  "  "  "  "  "  "  "  "  "	np Guid  " " " " " " " Supp " "	1190D. le for 57 Bracl  "" "" Screwoort for Scr	7662 ket (lef " (rig " Ho " " 57662  sew (lov " (up	Screw (ht)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b	" " " " " " " " " " " " " " "	Clam  "  "  "  "  "  "  "  "  "  "  "  "  "	np Guid " " " " " " Supp " " rd with	1190D. le for 57 Bracl  "" "" Screwoort for Scr	7662	Screw (ht) Screw (ht) Screw Corew Co
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695	" " " " " " " " " " " " " " "	Clam  "  "  "  "  "  "  "  "  Guar	np Guid " " " " " " Supp " " rd with	1190b. le for 5' Bracl " " " Screw ort for Ser two 50' with 5	7662 ket (lef " (rig " Ho " 57662 57662 cew (lov " (up 239c 0239c	Screw (ht) Screw (ht) Screw Screw  der Screw wer)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249	" " " " " " " " " " " " " " " " " " "	Clam  "  "  "  "  "  "  Guar	np Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl " " " Screw ort for Ser two 50' with 5 Set Se	7662 ket (lef " (rig " Ho " 57662 57662 rew (lov " (up 239c 0239c	Screw (ht) Screw (ht) Screw  Screw  der Screw  wer)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250	" " " " " " " " " " " " " " " " " " "	Clam  " " " " " " " " " " " " " " " " " "	np Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl "" "" Screwoort for Ser two 50' with 5 Set Set t) with	7662 ket (lef " (rig " Ho " " " " " " " " " " " " " " " " "	Screw (ht) Screw (ht) Screw  Screw  der Screw  wer)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c		Clam  "  "  "  "  "  Guar  "  "	ap Guid  " " " " " " " Supp " " rd with (left) " (righ"	1190b. le for 5' Bracl "" Screw ort for Ser two 50' with 5 Set Se t) with Set S	7662 ket (lef " (rig " Ho " " " " " " " " " " " " " " " " "	Screw (ht) Screw (ht) Screw  Screw  Ver) (per)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351		Clam	ap Guid  " " " " " " " " " " Supp " " " " (righ " " Bar.	1190b. le for 5' Bracl "" Screwoort for Scr two 50' with 5 Set Sc t) with Set S	7662 ket (lef " (rig " Ho " " " " " " " " " " " " " " " " "	Screw (ht) Screw (ht) Screw Ider Screw wer)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351 57352		Clam  " " " " " " " " " " " " " " " " " "	ap Guid  " " " " " " " " " " Supp " " " " (righ " " Bar.	1190b. le for 5' Bracl "" Screwoort for Scr two 50' with 5 Set Sc t) with Set S	7662 ket (lef " (rig " Ho " " " " " " " " " " " " " " " " "	Screw (ht) Screw (ht) Screw Ider Screw wer) (per)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351 57352 177c		Clam	supp Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl "" " "Screw oort for Ser two 50' with 5 Set Se t) with Set S	7662 ket (lef	Screw (ht) Screw (ht) Screw Ider Screw wer) (per) with 440F. Screw
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351 57352 177c 57353		Clam  " " " " " " " " " " " " " " " " " "	supp Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl " " " " " " " " " " " " " " " " " " "	7662 ket (lef	st)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351 57352 177c 57353 177c		Clam	supp Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl  "" " Screw oort for Ser two 50' with 5 Set Se t) with Set S  Bracket ""	7662 ket (lef	screw (ht) Screw (ht) Screw (ht) Screw (ht) Screw (ht) Screw (ht) Wer) Screw (ht) Screw (ht) With 440F Screw (ht)
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351 57352 177c 57353 177c 57254		Clam	supp Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl  "" " " " " " " " " " " " " " " " " "	7662 ket (lef	screw (ht) Screw (ht) Screw (ht) Screw (ht) Screw (ht) Screw (ht) With 440F Screw (ht) with 440F Screw (ht) Scr
57450 158b 57450 158b 57379 1193b 914b 57380 50365b 220b 57695 57249 50239c 57250 50239c 57351 57352 177c 57353 177c		Clam  " " " " " " " " " " " " " " " " " "	supp Guid  " " " " " " " " " " " " " " " " " "	1190b. le for 5' Bracl  "" "" Screw oort for Ser two 50' with 5 Set Sc t) with Set S "" ""	7662 ket (lef	screw (ht) Screw (ht) Screw (ht) Screw (ht) Screw (ht) Screw (ht) Wer) Screw (ht) Screw (ht) With 440F Screw (ht)

50154D	Needle Guard Bar Bracket Holder Screw
440F	" " Set Screw
50014F	" Set Screw for 57248 and 57350
904F	" " " 57661
620F	" " " 57697
57255	Presser Bar with 25303
57669	" " for Universal Compensating
	Presser Foot
25303	Presser Bar Ball, size ¼ in
61046	" " Bushing (lower)
1133E	" " Set Screw
38456	" " (upper)
1133E	" " Set Screw
57257	" " Lifter
57258	" " Hinge Pin
-447c	" " Set Screw
194p	" " Stop Screw
57259	" Lifting Bracket with 453c and 1819
57260	" " Guide
1819	" " Roller and Stud
453c	
57275	" " Lever with two 460c
57276	" " Connecting Rod.
57277	" " Collar with
	Contai with
0.2	two 165a
	two 465c
	Presser Bar Lifting Lever Connecting Rod Collar Set
	Presser Bar Lifting Lever Connecting Rod Collar Set Screw
	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring
465c	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop
465c 24122	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop Washer.
465c 24122	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop
465c 24122 45057	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop Washer.
465c 24122 45057 *57278	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud
465c 24122 45057 *57278	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud  Presser Bar Lifting Lever Connecting Stud complete,
465c 24122 45057 *57278 57279	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278
465c 24122 45057 *57278 57279 1904	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only)
465c 24122 45057 *57278 57279 1904	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278  Presser Bar Lifting Lever Connecting Stud Roller
465c 24122 45057 *57278 57279 1904 1423p	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.
465c 24122 45057 *57278 57279 1904 1423p 453c	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring  " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.
465c 24122 45057 *57278 57279 1904 1423p 453c 57280	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " Hook.
465c 24122 45057 *57278 57279 1904 1423p 453c 57280 460c	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " Hook.  " " Set Screw.
465c  24122 45057  *57278 57279  1904  1423p  453c 57280 460c 802p	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " " Hook.  " " " Set Screw.  " " " Hinge Screw.
465c  24122 45057  *57278 57279  1904  1423p  453c 57280 460c 802p 38467	Presser Bar Lifting Lever Connecting Rod Collar Set Screw  Presser Bar Lifting Lever Connecting Rod Spring  " " " " Stop Washer.  Presser Bar Lifting Lever Connecting Stud  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw  " " Hook  " " Set Screw  " " Set Screw  " " " Hook  " " " Hook  " " " " Set Screw  " " " " Hinge Screw  " " " " " Hinge Screw  " " " Spring (flat)
465c 24122 45057 *57278 57279 1904 1423p 453c 57280 460c 802p 38467 38468	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " " Stop Washer  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " " Hook.  " " " Set Screw.  " " " Spring (flat).  " " Stud.
465c  24122 45057  *57278 57279  1904  1423p  453c 57280 460c 802p 38467 38468 61219	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " " Stop Washer  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller (roller only)  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " " Hook.  " " " Set Screw.  " " " Spring (flat).  " " Spring (flat).  " " Stud.  " Foot.
465c  24122 45057  *57278 57279  1904  1423p  453c 57280 460c 802p 38467 38468 61219 57499	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " " Stop Washer  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423p, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller (roller only)  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " " Hook.  " " " Set Screw.  " " " Spring (flat).  " " Spring (flat).  " " Stud.  " Foot.  " " (compensating).
465c  24122 45057  *57278 57279  1904  1423p  453c 57280 460c 802p 38467 38468 61219	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.  Presser Bar Lifting Lever Connecting Rod Spring.  " " " " Stop Washer  Presser Bar Lifting Lever Connecting Stud.  Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423b, 1904 and 57278.  Presser Bar Lifting Lever Connecting Stud Roller (roller only).  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.  Presser Bar Lifting Lever Connecting Stud Set Screw.  " " " Hook.  " " " Set Screw.  " " " Spring (flat).  " " Stud.  " Foot.  " " (compensating).  " " Hinge Pin.

	Somet
57544	Presser Bar Plate
61301	" " Shank with 442c
35250	" " Spring
57545	Presser Foot (spring, hinged) complete, Nos. 18280,
	35250, 57544 and 61301
57548	Presser Foot (side hinged, adjustable) for gathering
190p	" " Screw
574J	Pressure Regulating Thumb Screw
1539л	" " Lock Nut
57262	Slack Thread Controller
46035	" " Clamp (inside)
57263	" " (outside)
50004F	" " Screw
2102	Tension Disc
57264	" Plate with 439c
439c	" " Position Stud
57265	" " Spring
665p	" " Screw
1560c	" Regulating Thumb Nut
32572	" Releasing Disc
57266	" Lever
57267	" " Connection
460c	" " Set Serew
788p	" " Hinge Screw
57292	" " Pin (large)
54734	" " (small)
57268	" " Plate
691p	" " Screw
50133c	" Screw Stud
54883	" Spring
17547	" Thread Guide
57269	Thread Controller
206p	" Screw
57270	Eyelet (side of arm)
175D	" Screw " Lubricating Oil Cup with Bracket
57628	" " Pad (felt)
57629 57630	" " " Pin
57631	Thread Lubricating Oil Cup with Bracket complete
91091	Nos. 57628 to 57630
E7071	Thread Take-up
57271 665p	
57272	" " Arm for 57247
57577	" " 57578
9/9//	3101077777777777777

57578	Thread	Take	-up	Arm	Ho	lder	w	ith	2	228	BD	a	no	1	46	35	C,	fo	r
		5737	73 .																
465c	Thread																		
209F	"			"	Set	Scr	ew	fo	r	575	24	7.							
228p	"	"		"	"	4		"		57.	57	8.							
57273	Throat	Plate	for	5722	6														
57356	"	"		5734															
57523	**	"		5752															
57527	**	"		5752															
57546	"	"		5754															
57549	"	"		5754															
57778	"	**		5777															
57791	"	"		5779															
57817	"	"		5781															
691F	"	"		ew															

## **EDGE GUIDE**

36671	Edge	Guide	e	 			 								 	
1443в	"	"	Screw	 								1000		200	002	

## STRIP FOLDER PARTS

		INI	rio	LUI	LIK	PAI	(15		
36672	Strip	Folder	(lower)						
141л	"	"	"	Adiu	sting	Screw			
1423E	"	"	"						
36673	"	"	"	Hold	er wi	th 3667	74		
36674	"	"	"	"			Stud		
443 A	."	"	"	"		"		t Scre	
120381	"		(upper)	with	368	48 and			
		665	op and	889c,	for	long s	trips.	Old	Serial
		No	. 33164.						
120300	Strip		(upper						
			120301.						
120301	Strip		r (upper						
			79, 3678						
220л	Strip		(upper)						
769c		"	"	"		"	(larg		
		120	300						
442c	Strip		(upper)						
36676	"	"							
36679	"	"	"				71p		
971p	"	"	"	"			ing Scr		
36680	"	"	"	"					
2269	"	"	"	"	**		Hinge I		
36681	"	"		"	"		Spring.		
36779	"	"	"	Blade	for	120301			
337p	"	"	"	"					
36848	"	"	"	"	for :	120381			
665p	**	"	"	"					
36684	"	"	"	Holde					
36685	"	**	"	"					
120377	Strip	Folder	(upper)	Hol					
		176	<b>г</b> , 2269,	3667	6, 3	6679 t	o 3668	1, 36	6684,
		366	85, 3668	38, 3	6689	and t	wo eac	ch 36	3686,
		366	87 and	50240	D				
1193р	Strip	Folder	(upper)	Holde	er Bra	acket S	crew		
36686	"	"	"	"			d		
36687	"	"	"	"	"		Spring	g	
50240p	"	"	"	"	"	"		Cap S	
36688	"	"	"	"	Re	gulator			

170-	Ctuin	Folder (	inner)	Holder	Reg	lator	Adius	sting	Screw
		roider (	upper)	"	Trop.	"	Look	Cture	
36686	"								
36687	. "	"					"	3	Spring
50240p	"	"	"	"		"	"	"	"
002102									
50241л	Strip	Folder (	upper)	Holder	Reg	ulator	Stop	Scre	w
36689	"	"	"	"		"	"	"	Collar
90009				and t					
50242c	Strip	Folder	(upper	Hold	ler ]	Regula	tor S	Stop.	Screw
36780	Strip	Folder (	upper)	Holder	Sep	arator			
337p	"	"	"	"		"	Screv	V	
889c	"		"	"	Set	Screw	for	1203	00 and
	-	1203	81						
36691	Strip	Guide.:							
898p	"	" S	et Scre	w					
57261	Pres	ser Foot	(compe	nsating	)				

## **MACHINE No. 106-104**

FOUR NEEDLES, FOUR LOOPERS. MAKES FOUR TUCKS. BALANCE
WHEEL (DOUBLE GROOVE) DIAMETER OF BELT
GROOVE 2 INCHES.

This Machine is the same as 106-4 with the Tuck Folding Attachments and the following exceptions:

57331	Cloth Plate (large) with two 57404
1178E	" " Adjusting Screw
1662c	" " Lock Nut
57404	" " Oil Tube
57332	" " Slide
57333	Cloth Plate (large) Slide complete, Nos. 57332, two
	52683 and four 725j
52683	Cloth Plate (large) Slide Spring (left)
52683	" " " (right)
57334	" " " Bracket
193p	" " " Screw
725 <sub>J</sub>	" " " Screw
57335	Cloth Plate (large) complete for 57551 and 57694, Nos.
	1178E, 1662c, 57331, 57333, two 57334 and
	four 193p
898F	Cloth Plate (large) Screw (large)
1011F	" " " (small)
57550	Feed Dog
57693	w w
57355	Presser Foot (double hinged)
57552	" (side hinged)
57553	" " " "
57551	Throat Plate for 57550
57694	" " 57693

### IRON BASE

57515	Machine	Base	with	h 100p,	36006,	573	284	ar	d :	for	ır	е	a	ch
				98E and										
57284	Machine													
100p	"			Hing										
36006	"	"	"	"	. "	Fr	ictio	on	Wa	ash	1e	r.		
50298E	"	Bolt	with	1524E.				٠.						
1524E	"	"	Nut											
6055	"	"	"	Washer										
57285	"	Cush	nion (	(felt)										

## **ACCESSORIES**

120344	Oiler (copper plated) with 120345								
120345	" Spout, 5 in. long								
26026	Screw Driver (large)								
26485	" " (small)								
120341	Tweezers (curved)								
8908	Wrench for 1520								
19221	" " 1516								
FOOT LIFTER PARTS									
6439	Chain, length 36 in. to 45 in., with 56864 and 56865								
No	re: When ordering No. 6439 give length required.								
4879	Chain Connecting Link								
56864	" Hook (large)								
56865	" " (small)								
57286	Treadle								
4882	" Shaft								
4883	" Spring.								
4884	" Stand								
423c	" Stop Screw								
1650c	" " Nut								
57287	Treadle complete, Nos. 4879, 4882 to 4884, 57286 and								
3,-3,	two each 423c, 1650c and wood screws 1 in.								
	No. 16								
57282	Foot Lifter complete, Nos. 802p, 6439, 57275, 57279,								
0.202	57280 and 57287								
	3123 834 9124 1111 1111 1111 1111								
	KNEE LIFTER PARTS								
37563	Chain, length 15 in., with 56864 and 56865								
56864	1100k (large)								
56865	(smail)								
2763	Rock Shaft.								
12242	Hanger with two wood screws I in. No. 10								
6335 6336	Knee Arm								
0550	Rock Shaft Knee Arm complete, Nos. 2766, 2767 and								
2766	6335Rock Shaft Knee Arm Hub with 356c								
356c									
2767	Set Screw								
356c	Plate With 550C								
6337	Set Screw								
7125	Litting Bracket with two 350C								
356c	H00K								
356c	Set Serew								
300C	" " " Set Screw								

2770

" Stop Dog with 356c....

356c	Rock Shaft Stop Dog Set Screw
23767	Rock Shaft complete, Nos. 2763, 2770, 6336, 6337,
	7125 and two 12242
57281	Knee Lifter complete (power table) Nos. 802p, 23767,
	24122, 37563, 45057, 57275 to 57277, 57279
	and 57990

## THREAD UNWINDER

#### FOR FOUR SPOOLS

225005	0 10	1 (6 1 1) 11 001010-	
225395	Spool Re	est (for two spools) with 201018c	
225388	" "	" Rod	
200383c	" "	" Set Screw	
201018c	"	' Set Screw	
202490	" St	and with 200383c	
60913	" W	eight with 60914	
60914	"	" Centre Pin	
225391	Thread (	Guide	
201696л	"	" Lock Nut	
225392	"	" Rod with 208E and 225393	
208E	"	" " Screw	
225393	"	" " Washer	
225398	Thread	Unwinder complete, Nos. 201696J, 20	2490,
		225388, 225392, two 225395, four each 6	0913,
		225391 and three wood screws 7/8 in. N	o. 13
27739	Thread (	Cone (wood) for large cones	
225390	"	" Holder for inverted cones	
	Note:	Nos. 27739 and 225390 are used with,	
	-	but not included in, 225398	

